



Introduction

- Hydrogen peroxide, as a fuel additive to lower CO₂/NO_x emissions in flames have been investigated in the past.
- It has also been used as a rocket propellant, where 70-98% H₂O₂ reacts with a catalyst to produce hot O₂/steam mixtures to generate thrust.
- Hydrogen and ammonia are promising carbon-free energy to achieve zero-net emission in 2050.
- This project is focused on using H₂O₂ as oxygen carrier and using it as an oxidant for fossil based and renewable fuels.
- In this study, we investigate:
 - Stability of H₂/NH₃-H₂O₂/H₂O flame in a counter-flow configuration;
 - The chemical kinetic coupling between H₂/NH₃-H₂O₂ in diffusion flames.

Methodology

- 1-D simulations were conducted using the opposed-flow non-premixed laminar flame solver of CHEMKIN Pro and GRI-Mech 3.0.
- The fuel stream consists of diluted H₂ or pure ammonia.
- The oxidizer is H₂O₂ in H₂O at different fraction.
- The oxidizer temperature was kept above the boiling point of H₂O₂ solution in water. Experimental measurements were carried out using the counter-flow setup shown below.

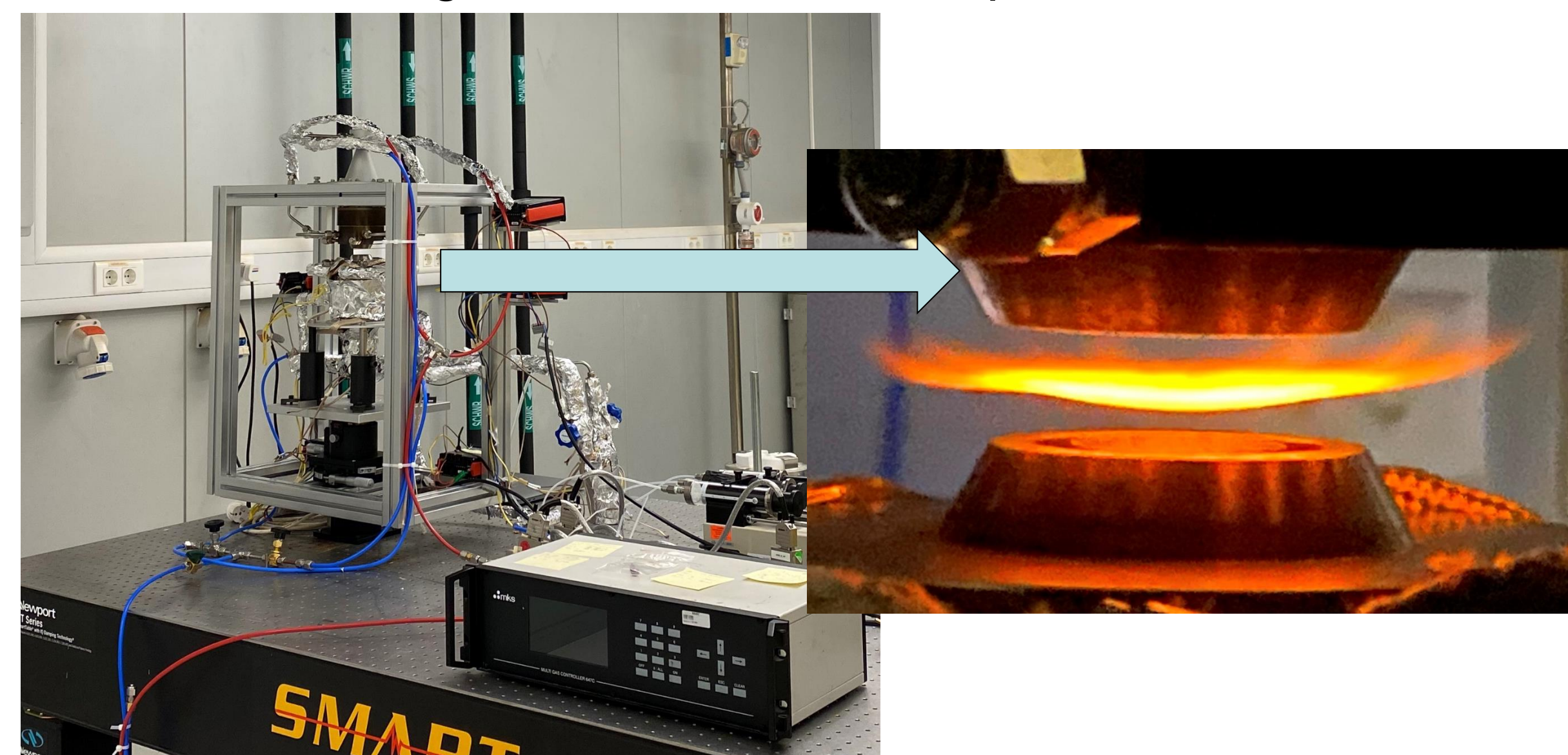


Figure 1. Experimental setup and H₂-O₂/H₂O flame.

Results

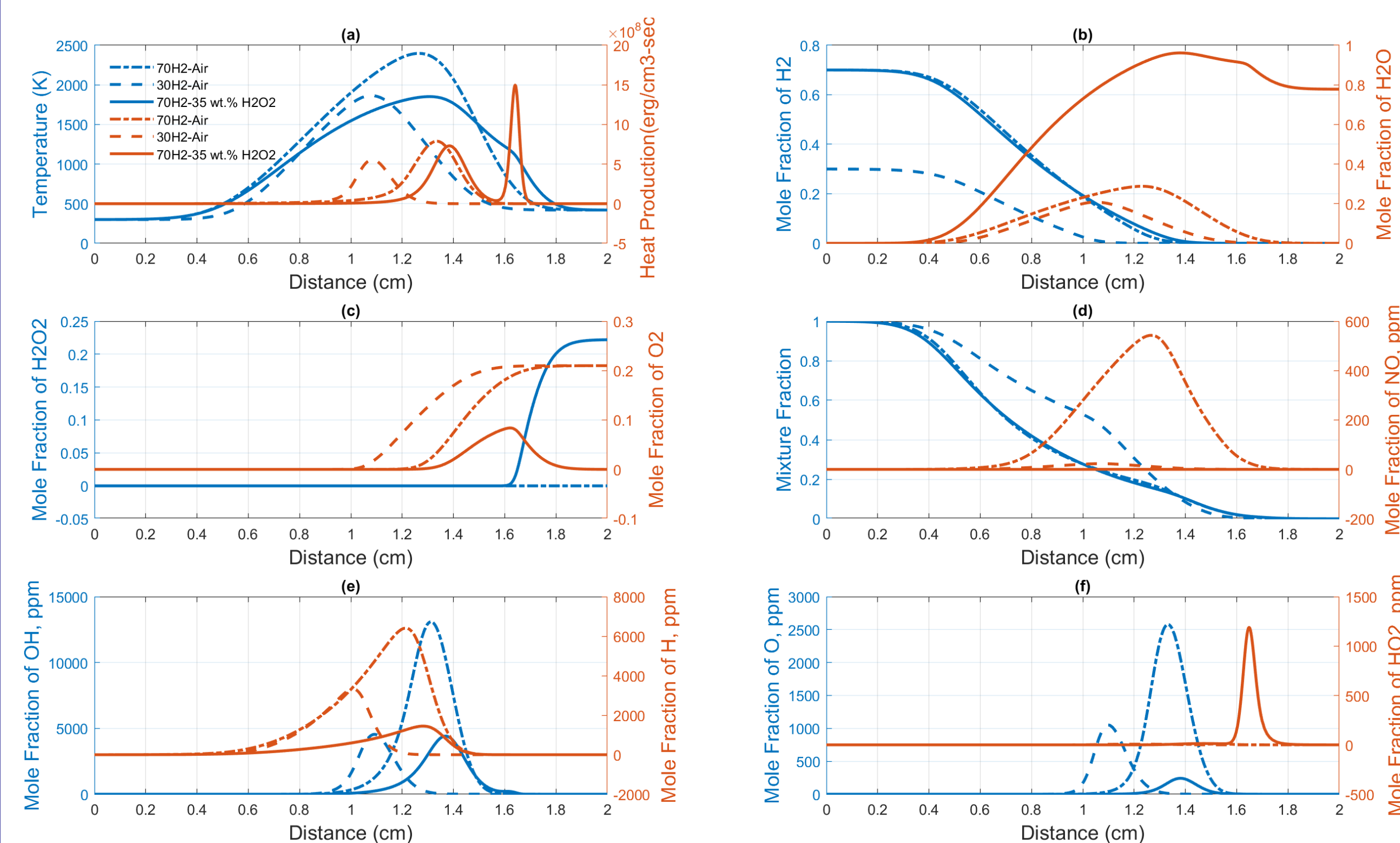


Figure 2. Axial profiles of computed Temperature, heat release, and species for diluted hydrogen-air vs. diluted hydrogen-35wt.% H₂O₂. The strain rate is kept constant at 45 1/s. OH, H, and O of 35wt.% H₂O₂ are lower than 30 H₂-air even flame temperatures are approximately the same.

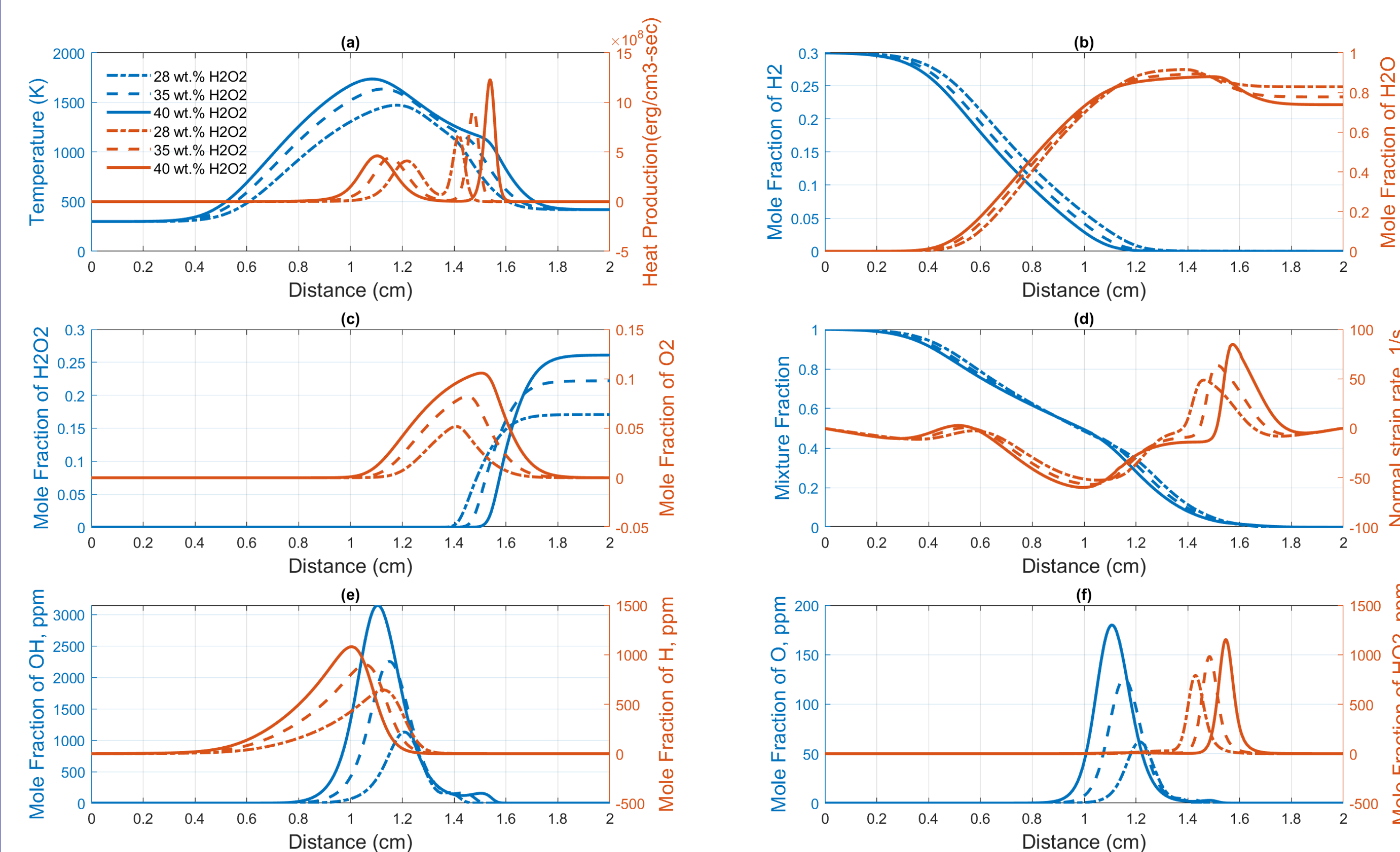


Figure 3. Axial profiles of computed temperature, heat release, and species for diluted hydrogen-H₂O₂ with different concentrations. The strain rate is kept constant at 45 1/s. They are proportionally related to the concentration of H₂O₂.

Results

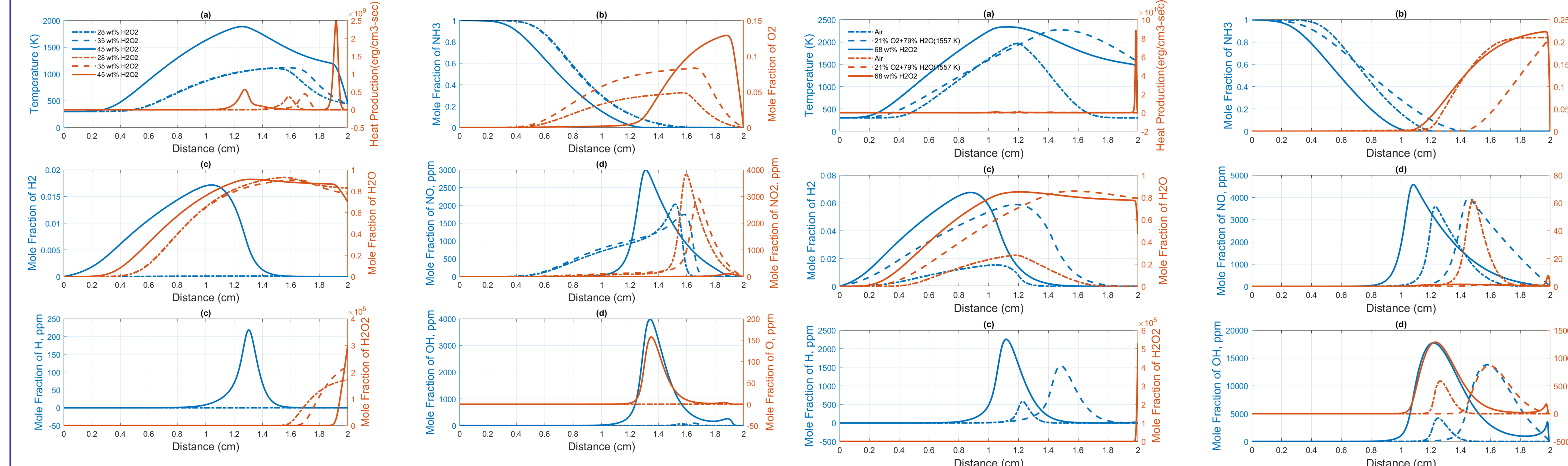


Figure 4. Axial profiles of computed temperature, heat release, and species for pure NH₃-H₂O₂ with different concentrations. The strain rate is kept constant at 20 1/s. High temperature (~1900 K) and intermediate temperature (1100 K) flames are observed.

Figure 5. Axial profiles of computed temperature, heat release and species for pure NH₃-air/O₂ steam/H₂O₂ steam. The strain rate is kept constant at 20 1/s. Steam can be a great choice to decrease NO and NO₂.

Summary

- A 1-D laminar non-premixed flame model was used to investigate the flame's structure using H₂O₂/H₂O as the oxidant.
- The effect of hydrogen peroxide concentration, fuel type, and steam on the flame structure was investigated through parametric studies.
- It was found that ammonia flames exhibit a bi-modal flame temperature, one at ~1100 K and the second at ~1900 K. The flame temperature depends mostly on the concentration of HP in water.
- Hydrogen can be highly diluted to avoid thermal NO_x when combusting with air.
- Hydrogen-H₂O₂/H₂O flame always has double-peak heat release.

Ongoing Work

- Experiments are expected to validate those flame structures and the dissociation effects of hydrogen peroxide.
- Different compositions of H₂/NH₃/N₂ can be used in the fuel side to emulate ammonia cracking.
- Gas analyzer or gas chromatography will be used to detect the important species and steam effect on emission.
- Extinction strain rates' measurement.